





# Materials Portal – Quick Reference Guide



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# 1. Search

### Find the material by its material name, material number, material standard, vendor designation or trade name

- Result list with all the material standards containing this quenched and tempered steel
- The column Name contains the material name, the material name and the issue of the standard

	L			
Find materials 42CrMo4				
Compare (0) selected       Show selected it         Standard status: Valid standards       Only default	ems values set			
Name	21 Material Group	2¢	Data Last Up 2↑	Material cards
□ <b><u>B</u> <u>42CrMo4   1.7225</u></b> DIN EN ISO 683-2 : 2018-09 ✓	Steel Quenched and tempered steels (EN)		<b>25 → 13 → 12</b> 2023-11-24	Select Solver
□ <b><u>42CrMo4   1.7225</u></b> DIN EN 10297-1 : 2003-06 ✓	Steel Seamless circular steel tubes for mechanical and general engineering purposes (EN)		<b>25</b> → <b>11</b> → <b>12</b> 2000-08-30	Select Solver
□ <b><u>B</u> <u>42CrMo4   1.7225</u></b> DIN EN 10277 : 2018-09 ✓	Steel Bright steel products (EN)		<b>25</b> → <b>11</b> → <b>12</b> 2025-01-07	Select Solver
□ <b><u>6</u> <u>42CrMo4   1.7225</u></b> DIN EN 10263-4 : 2018-02 ✓	Steel Steel rod, bars and wire for cold heading and cold extrusion (EN)		<b>25 → 10 → 11</b> 2018-02-06	Select Solver
□ <u>842CrMo4   1.7225</u> DIN EN 10132 : 2022-03 ✓	Steel Cold rolled narrow quenched and tempered steel strip for heat treatment (EN)		<b>17 → 10 → 12</b> 2022-03-24	Select Solver





## 2. Material Data Sheet

### Get the material data sheet by clicking on a search result

- Standard information is displayed in the center tab Material Standard Values of the three tabs
- Jump directly to tables of particular interest by using the outlined **navigation** buttons

	RIALS PORTAL						Apps & Services (	2 🤌
12CrMo4   1.	.7225 Material Da	tasheet						
Material Test Series		Values	ues Material Standard Values			Material Models for Simulation		
Material Description	Chemical Composition Mecha	nical Properties Physical Properties	Toughness Data (Impact) More ~	]				
Material Desc	ription							
Material Number		Material Number (single)	Standard	Range of Application	n	Standard Status	Country	Predece
1.7225 (DIN EN ISO 68	3-2 : 2018-09)	1.7225	DIN EN ISO 683-2 : 2018-09	Supersedes DIN EN	10083-3 : 2007-01	Valid	Germany	42CrMo
1) Remark: Steel 42CrM	404 is applicable for high loaded parts (	also large forged parts) with high wear resistar	nce and very favorable core properties in vehicle	manufacturing, engine and machine eng	ineering (e.g. crankshafts, pinions,	balancer shafts). The steel shows high re	sistivity to static and dynam	iic loading.
Chemical Con	position							
Chemical Con	rposition	Cu [%]	Mn [%]	Mo [%]	P [%]	S [%]	Si [%]	





# 3. Material Test Series Values

Get belonging material test data from different sources \*

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TTT curves

Corrosion

- Information is displayed in the left hand tab Material Test Series Values of the three tabs
- Flow curves (upsetting test) TU Dresden
- Flow curves/σ-ε curves (tensile) | TU Dresden
- Fatigue behavior HCF (S/N) FKM DABEF
- Fatigue behavior LCF (e/N) Boller-Seeger
- TTT curves | TU Freiberg
- Corrosion | Dechema, Sandvik a.o.

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E MATERIALS PORTAL
42CrMo4 | 1.7225 Material Datasheet
Home / Metals / Ferrous / Steel / 42CrMo4 | 1.7225
                      Material Test Series Values
  Flow curves (upsetting test)
  Flow curves/\sigma-\epsilon curves (tensile)
  Fatigue behavior - HCF (S/N)
  Fatigue behavior - LCF (e/N)
```







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## 4. Material Models for Simulation

Get belonging material models for CAE \*

- Information is displayed in the right hand tab Material Models for Simulation of the three tabs
- Calculation model dependent data display (Strain life, Linear-elastic, Alternating stress, ...)
- Export functionality for Abaqus and Ansys solver

2CrMo4   me / Metals / Fen	1.7225 Material D	atasheet						
	Material Test Seri	es Values		Material Standa	rd Values			Material Models for Simulation
42CrMo4 (1.7225; f Strain life Temperature [°C] 23 Linear-ela Temperature [°C]	DIN EN ISO 683-2 : 2018-09)	Static hardening exponent Young's modulus [GPa]	Cyclic fatigue strength coefficient [MPa] 1543.32	Cyclic fatigue strength exponent -0.08600 Bulk modulus [GPa]	Ductility coefficient [Pa] 1447000.00	Ductili expon -0.710	xml version="1.0"<br <engineeringdata ver<br=""><material><bulkdetai <propertydata proper<br=""><parameterva <parameterva <parameterva <parameterv </parameterv </parameterva </parameterva </parameterva </propertydata> <metadata> <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <parameteri <para< th=""><th>Download materialcard encoding="UTF-8"?&gt; siondate="16.10.2013 16:34:00" version="15.0.0.504 ls&gt;<name>42CrMo4 (1.7225; DIN EN ISO 683-2 : 2018- ty="pr0"&gt;<data format="string"></data>2Qualifier lue format="float" parameter="pa0"&gt;<data>2.000E10 lue format="float" parameter="pa1"&gt;<data>2.000E10 ** Isotropic elastic-plastic material cards ** Material: WIAM42CrMo417225DINENIS0683-22018-0 ** Source: WIAM (source) ** Export date: 2025-05-22 ** Disclaimer: Materialcards are based on WIAM of ** WIAM does not assure the quality of these dat ** transversal and random orientation is perform ** Selected output data: ** + Stress-strain measure: technical ** Exported material cards: ** + WIAM42CrMo417225DINENIS0683-22018-09 **</data></data></name></th></para<></parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </parameteri </metadata></bulkdetai </material></engineeringdata>	Download materialcard encoding="UTF-8"?> siondate="16.10.2013 16:34:00" version="15.0.0.504 ls> <name>42CrMo4 (1.7225; DIN EN ISO 683-2 : 2018- ty="pr0"&gt;<data format="string"></data>2Qualifier lue format="float" parameter="pa0"&gt;<data>2.000E10 lue format="float" parameter="pa1"&gt;<data>2.000E10 ** Isotropic elastic-plastic material cards ** Material: WIAM42CrMo417225DINENIS0683-22018-0 ** Source: WIAM (source) ** Export date: 2025-05-22 ** Disclaimer: Materialcards are based on WIAM of ** WIAM does not assure the quality of these dat ** transversal and random orientation is perform ** Selected output data: ** + Stress-strain measure: technical ** Exported material cards: ** + WIAM42CrMo417225DINENIS0683-22018-09 **</data></data></name>
-100		217.00000						** Isotropic elastic-plastic material cards ** Material: WIAM42CrMo417225DINENIS0683-220 ** Source: WIAM (source)
0		213.00000						<pre>** Export date: 2025-05-22 ** Unit system: N, mm, s, to, °C</pre>
20		210.00000						<pre>** Material card description: ** + Stress-strain measure: technical</pre>
		205.00000						*MATERTAL NAME=WTAM42CrMo417225DTNENTS0683-22





# 5. Filtering

Use available filter on the left hand side menu

- Filter by Standard status, Material group, Available data and Semi-finished product
- The counter shows the current number of hits
- Checking the box filters the search results

	AL
Plastics > Thermoplastics > PPSU	Find materials 1.7225
□ Plastics > Thermoplastics > PS	● Compare (0) selected Show selected items
□ Plastics > Thermoplastics > PSU	
□ Plastics > Thermoplastics > TPU	Data: Hardenability (Jomin
Plastics > Thermosets	O ▼ □ Name
Available data (1/16)	□       ■       42CrMo4   1.7225         DIN EN 10263-4 : 2018-02 ✓         1.7225 (DIN EN 10263-4 : 2018-02)
Product Information	
Flow curves (upsetting)	9 □ <u>12CrM04   1.7225</u> DIN EN 10297-1 : 2003-06 ✓
Flow curves (tensile)	2 1.7225 (DIN EN 10297-1 : 2003-06)
Fracture toughness	2 A 42CrMo4   1.7225
TTT curves	7 DIN EN ISO 683-2 : 2018-09 ✓
FKM Guideline fatigue data	5 1.7225 (DIN EN 150 683-2 : 2018-09)
Hardenability (Jominy test)	3
Crack propagation	
Creep data	
🗌 Magnetic data	
Relaxation data	



42CrMo4 1.7225

Steel



### 6. Advanced Search

### Configure your own search result table

#### Example: 42CrMo4

- Configure and enhance the search result table by important data and show specified data ranges
- Start the configuration by using the property dialog button 🕫 below the Start button in the upper right hand corner
- Selection of the desired • search properties and specification of the desired numerical value
- Use table header tools for value adjustment, sorting and property removing ▼ ₽↑ ×

Property Settings MATERIALS PORTAL Reset Properties ×  $\equiv$ Chemical Composition ~ Find materials 1.7225 Θ C[%] Ī Compare (0) selected Show selected items Min Max Material Group: Metals > Ferrous > S... × Young's Modulus [GPa]: > 210 × C [%]: < 0.5 × Standard status: Valid standards Clear all filters 0,5 Name 21 Material Group Young's Modulus [GPa] 🍸 🚦 🗙 C[%] T 🗄 🗙 Material cards P1 Data Last Up... P1 + Add Property 42CrMo4 1.7225 0.38 - 0.45 Steel 25 → 11 12 164.0 - 217.0 Select Solver DIN EN 10277 : 2018-09 🗸 Bright steel products (EN) 2025-01-07 Mechanical Properties 1.7225 (DIN EN 10277 : 2018-09) 42CrMo4 | 1.7225 25 → 10 0.38 - 0.45 Steel → **11** 164.0 - 217.0 Select Solver No properties selected DIN EN 10263-4 : 2018-02 ✓ Steel rod, bars and wire for cold heading and ... 2018-02-06 1.7225 (DIN EN 10263-4 : 2018-02) + Add Property 42CrMo4 | 1.7225 Steel 164.0 - 217.0 0.38 - 0.45 **17** → **10** 12 Select Solver DIN EN 10132 : 2022-03 ✓ Cold rolled narrow guenched and tempered st... 2022-03-24 Physical Properties ~ 1.7225 (DIN EN 10132 : 2022-03) 42CrMo4 1.7225 Steel 25 → 8 -→ **11** 164.0 - 217.0 0.38 - 0.45 Select Solver ⊖ Young's Modulus [GPa] DIN EN 10305-1 : 2016-08 ~ Steel tubes for precision applications, seamles... 2016-10-10 1.7225 (DIN EN 10305-1 : 2016-08) Min Max 42CrMo4 1.7225 Steel **17** → **10 →** 0 164.0 - 217.0 0.38 - 0.45 Select Solver \$ 210 0.0 SEW 550 : 2024-12 ✓ Open die steel forgings (DIN) 2025-01-27 1.7225.00.1.7225 (SEW 550 : 2024-12) + Add Property

 $17 \rightarrow 12 \rightarrow 12$ 

164.0 - 217.0

Select Solver

0.38 - 0.45



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# 7. Material Comparison

Generate a comparison table for the selected materials

- Tabular material comparison of important data for the choosen materials
- Deselection or adding of further materials possible

MATERIALS PORTAL								
Find materials 1.7225								
Compare (3) selected         Show selected items           Standard status: Valid standards         Only default value	) IS ;	Compare View						
- Name	Toggle parameter dependent values	42CrMo4 ×	<u>42CrMo4</u> ×	42CrMo4				
✓		Material Description						
DIN EN 10277 : 2018-09 ✓ 1.7225 (DIN EN 10277 : 2018-09)	Material Number	1.7225 (DIN EN 10277 : 2018-09)	1.7225 (DIN EN 10263-4 : 2018-02)	1.7225 (SEW 550 : 2024-12)				
✓	Material Number (single)	1.7225	1.7225	1.7225				
1.7225 (DIN EN 10263-4 : 2018-02)	Range of Application	Supersedes DIN EN 10277-5 : 2008-06	Supersedes DIN EN 10263-4 : 2002-02	Supersedes SEW 550 : 1976-08				
□       ■ 42CrMo4   1.7225         DIN EN 10132 : 2022-03 ∨         1.7225 (DIN EN 10132 : 2022-03)         □       ■ 42CrMo4   1.7225         DIN EN 10305-1 : 2016-08 ∨	Remark	Steel 42CrMo4 is applicable for high loaded parts with high wear resistance and very favorable core properties in vehicle manufacturing, engine and machine engineering (e.g. crankshafts, pinions, balancer shafts). The steel shows high resistivity to static and dynamic loading.	Round rod, round bars and wire intended for cold heading, cold extrusion, subsequent quenching and tempering or induction hardening or flame hardening.	Quenched and tempered steel for larger forgings.				
1.7225 (DIN EN 10305-1 : 2016-08)	Standard	DIN EN 10277 : 2018-09	DIN EN 10263-4 : 2018-02	SEW 550 : 2024-12				
SEW 550 : 2024-12 ✓ 1.7225.00,1.7225 (SEW 550 : 2024-12)	□ Toggle parameter sets Physical Properties							
	Coefficient thermal expansion (CTE) [10^-6*K^-1]	10,5 - 14,4	10,5 - 14,4	10,5 - 14,4				
	Density [g/cm³]	7,83 - 7,85	7,83	7,83				
	Differential Coefficient of Thermal Expansion [10^-6*K^-1]	9,2 - 16,1	9,2 - 16,1	9,2 - 16,1				
	Mean Coefficient of Thermal Expansion	10,5 - 14,4	10,5 - 14,4	10,5 - 14,4				